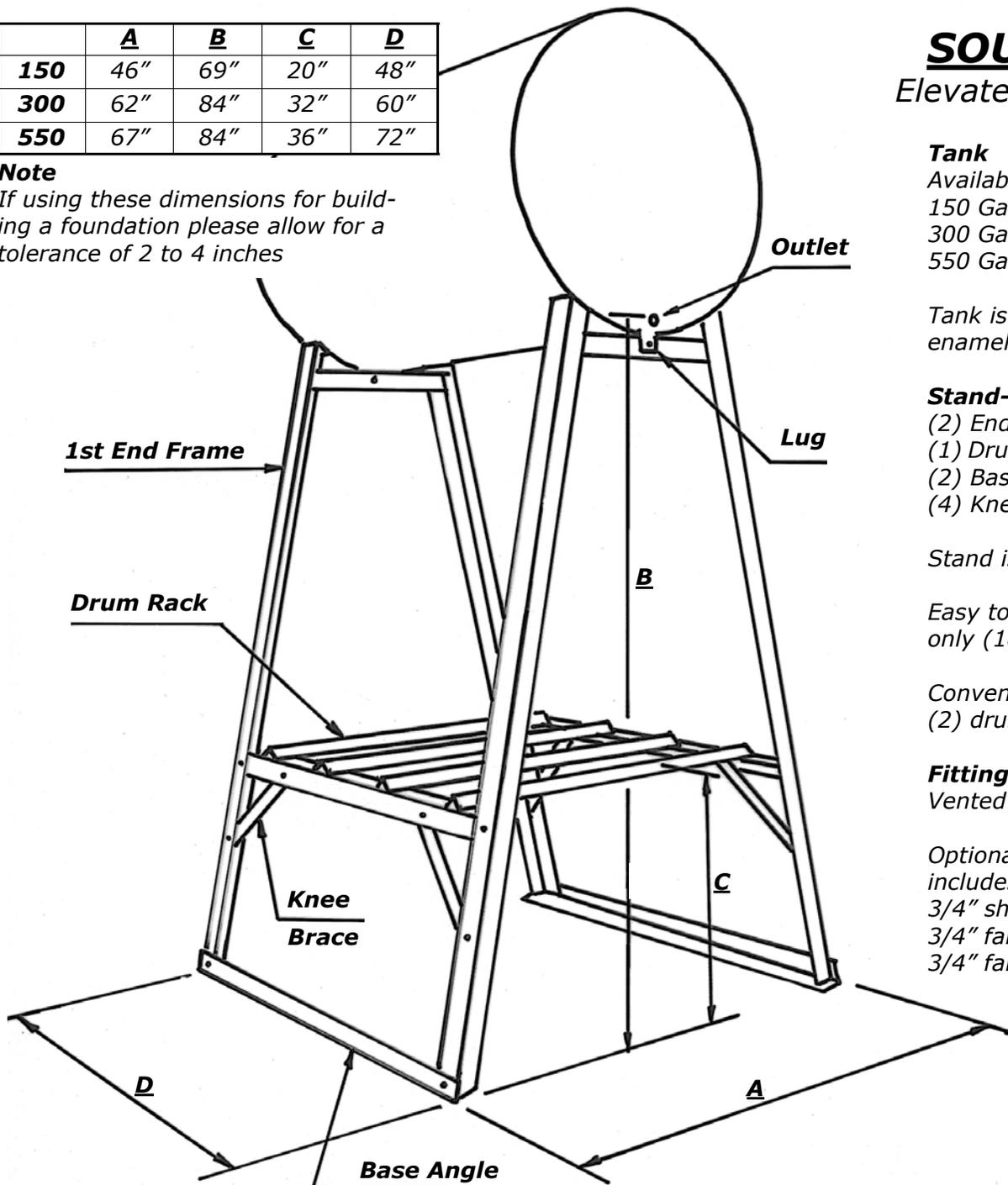


	A	B	C	D
150	46"	69"	20"	48"
300	62"	84"	32"	60"
550	67"	84"	36"	72"

Note

If using these dimensions for building a foundation please allow for a tolerance of 2 to 4 inches



SOUTHERN Elevated Farm Tank

Tank

Available Sizes:
 150 Gallon x 30" Dia x 48" Lg
 300 Gallon x 38" Dia x 60" Lg
 550 Gallon x 48" Dia x 72" Lg

Tank is painted aluminum enamel

Stand-(9) Pieces

- (2) End Frames
- (1) Drum Rack
- (2) Base Angles
- (4) Knee Braces

Stand is painted black enamel

Easy to assemble,
 only (18) fasteners (included)

Convenient height
 (2) drum rack

Fittings

Vented 2" Fill Cap is included

Optional Fittings Package includes:

- 3/4" shut-off valve
- 3/4" farm hose
- 3/4" farm nozzle

SOUTHERN TANK & MFG.

Local: 270.684.2321

Toll Free: 800.876.2321

Fax: 270.683.6099

Assembly Instructions

1. Install 2" fill cap in tank using a gasoline-proof pipe dope. If you purchased the fittings package, install the 3/4" shut-off valve in the tank **Outlet**.
2. Set tank on end opposite **Outlet**, on an elevated surface—a pickup truck bed for example.
3. Bolt the **1st End Frame** to the tank **Lug**, finger tighten only. Be sure the angle leg is up.
4. Bolt the **Drum Rack** and **Knee Braces** to the **1st End Frame**, finger tighten only.
5. Bolt the **2nd End Frame** to the tank **Lug** and to the **Drum Rack** and **Knee Braces**, finger tighten only. Be sure the angle leg is down.
6. Bolt the **Base Angles** to the bottom of the **End Frames**.
7. Align Tank and Stand, tighten all bolts.
8. Lift Assembly into an upright position.
9. If you purchased the fittings package, install the hose and nozzle using a gasoline-proof pipe dope.

Notes

- * Do not tighten bolts until all parts are together.
- * Tank assembly should be installed on a firm and level foundation.
- * Do not move tank unless it is empty.