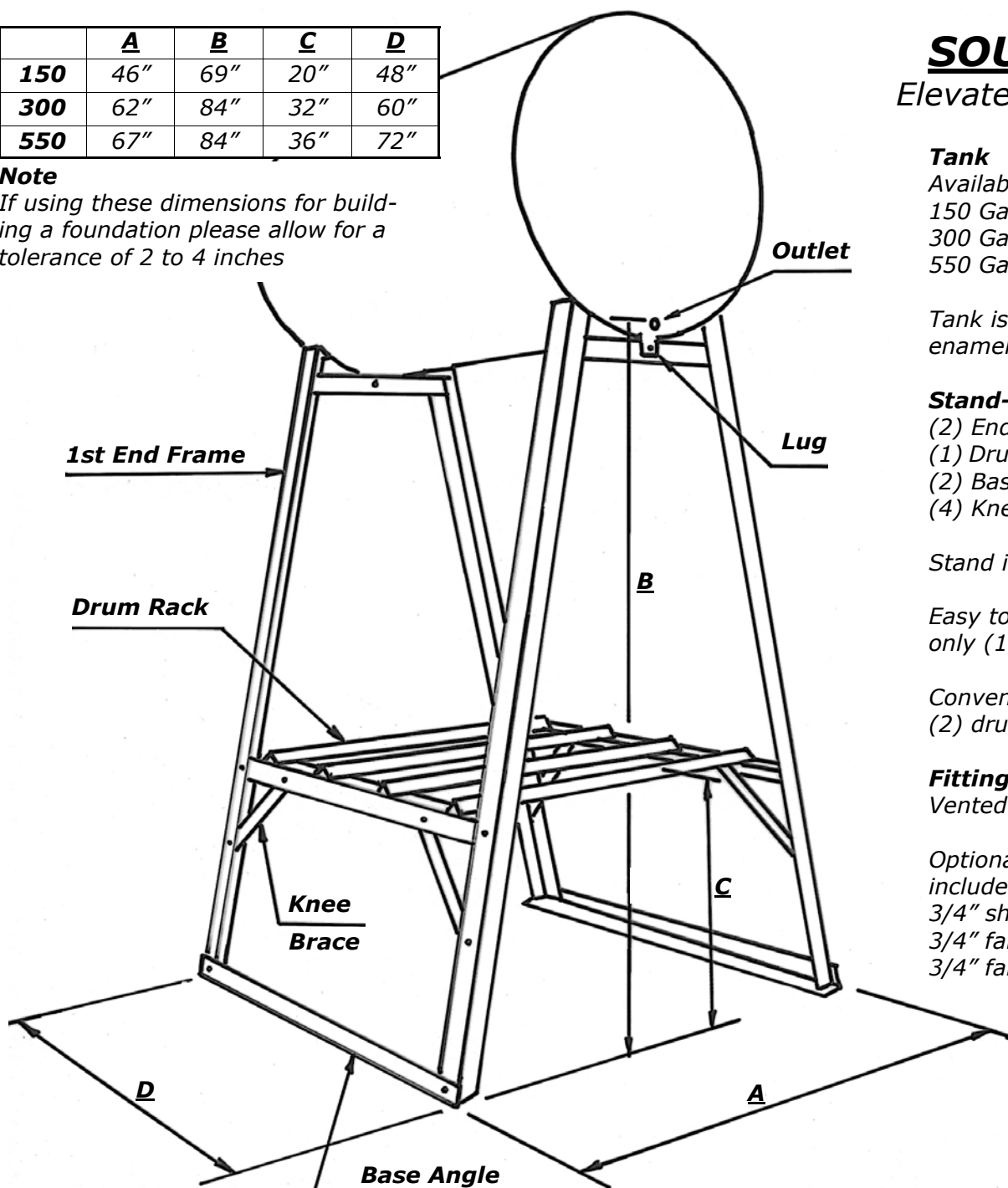


	A	B	C	D
150	46"	69"	20"	48"
300	62"	84"	32"	60"
550	67"	84"	36"	72"

Note

If using these dimensions for building a foundation please allow for a tolerance of 2 to 4 inches



SOUTHERN Elevated Farm Tank

Tank

Available Sizes:

150 Gallon x 30" Dia x 48" Lg
300 Gallon x 38" Dia x 60" Lg
550 Gallon x 48" Dia x 72" Lg

Tank is painted aluminum enamel

Stand-(9) Pieces

(2) End Frames
(1) Drum Rack
(2) Base Angles
(4) Knee Braces

Stand is painted black enamel

Easy to assemble,
only (18) fasteners (included)

Convenient height
(2) drum rack

Fittings

Vented 2" Fill Cap is included

Optional Fittings Package
includes:

3/4" shut-off valve
3/4" farm hose
3/4" farm nozzle

SOUTHERN TANK & MFG.

Local: 270.684.2321

Toll Free: 800.876.2321

Fax: 270.683.6099

Assembly Instructions

1. Install 2" fill cap in tank using a gasoline-proof pipe dope. If you purchased the fittings package, install the 3/4" shut-off valve in the tank **Outlet**.
2. Set tank on end opposite **Outlet**, on an elevated surface—a pickup truck bed for example.
3. Bolt the **1st End Frame** to the tank **Lug**, finger tighten only. Be sure the angle leg is up.
4. Bolt the **Drum Rack** and **Knee Braces** to the **1st End Frame**, finger tighten only.
5. Bolt the **2nd End Frame** to the tank **Lug** and to the **Drum Rack** and **Knee Braces**, finger tighten only. Be sure the angle leg is down.
6. Bolt the **Base Angles** to the bottom of the **End Frames**.
7. Align Tank and Stand, tighten all bolts.
8. Lift Assembly into an upright position.
9. If you purchased the fittings package, install the hose and nozzle using a gasoline-proof pipe dope.

Notes

- * Do not tighten bolts until all parts are together.
- * Tank assembly should be installed on a firm and level foundation.
- * Do not move tank unless it is empty.